

PALLMANN

Forschungs- und Technologiezentrum

Information on Performance of Test Runs

1. Preparation of test Run

Prerequisite for successful development test runs is the provision of exact information concerning the feed product and the results which are to be achieved with the end product. Our technical questionnaire assists you in supplying information.

2. Scheduling of Test Dates

The staff of the Research and Technology Center will make appointments for tests to be accomplished. It is recommended to schedule an appointment at least three weeks in advance of the desired test date.

3. Versenden von Versuchsmaterial

- Test material should arrive at the Research and Technology Center at least 1 week, but no more than 2 weeks, before the scheduled test date. Therewith a controlled planning and an on-time test accomplishment can be assured.
- Ship test material freight paid to:

Pallmann Maschinenfabrik GmbH & Co. KG
Forschungs- und Technologiezentrum
Wolfslochstraße 51
66482 Zweibrücken

We ask you upon shipment to ensure the correct address and shipper information is included especially when shipping products through branch offices, subsidiaries or sub-suppliers. Reference to your address or „on behalf of...“ will avoid any possible confusion.

- Packaging should be of a reusable nature, to help protect the environment and to allow us to send the completed test material back to you.
- A sufficient quantity of test material, free of contamination, will be required. When measuring test material you need to consider that some material will remain in the machines during start-up and shut down operations. The throughput rate and the run time of the machine should be considered when capacity test runs are performed.

4. Commercial Conditions

- For the tests to be completed a purchase order with contents description, the type of process, material, requirements, appointment date and time to be accomplished, is required.
- The Material Safety Data Sheet (MSDS) should be available in the Research and Technology Center at least upon placement of the order.
- The costs for the performance of the test are EURO 1.650,- per day.
- Our general terms and conditions are valid.



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Research Center

Wolfslochstr. 51 D-66482 Zweibrücken
Phone: 06332 802-0 Fax: 06332 802-535
E-Mail: research@pallmann-online.de
www.pallmann.eu

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5. Arrival and Hotel Reservations

- We welcome you to participate in the performance of your test runs.
- Directions on how to find us can be found here.
- If you plan on arriving a day in advance we recommend the following hotels. List of hotels

6. Performance of Test Runs in the Research and Technology Center

Tests will be performed between 7:00 and 14:45. Due to our many years of experience in performing test runs, the following timing has proven to be the most practical:

- We welcome you at approximately 9:00 o' clock.
- We will perform initial test runs in accordance with your specifications in order to achieve a base for further discussions and course of actions.
- In order to reconcile information and achievements of the test day, in combination with the initial results, a meeting will take place, on which further test runs will be based.
- Afterwards, the machines used will be looked at during operation and results, laboratory findings as well as discussions with regards to unit design and details will be evaluated.
- Upon successful completion of the test runs the results achieved will be assessed. The conclusions of the test runs will be discussed in a final meeting and collected data will be exchanged.
- If the results are positive, a detailed test analysis will follow. The results will be transmitted by means of a test report approximately 14 days after the tests have been performed.

7. Return of Material after Conclusion of Tests

There are different possibilities to return the remaining test material, samples as well material processed during the test runs:

- Within a few days after the tests have been performed, the material will be sent back, ex works, to your desired address.
- You will organize the return transport yourself, whereby the material will be available for pick-up approximately 2 days after the conclusion of the test runs.
- If desired, we will dispose of your material at your cost.

We, as a machine manufacturer, only have a limited storage capacity and therefore kindly ask you not to take unnecessary advantage of our storage areas.



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